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Fig. 2.21 Sketch map of die cooling pipes. a Layout of uniform cooling pipes. b Layout of non-uniform cooling pipes. c Layout of tools with both cooling pipes and heating pipes - "Chapter 2 Hot Stamping Technology and the Main Equipment 2 . 1 The Hot Stamping Technology of High Strength Steel 2"

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Hot stamping technology is a temperature and time dependent process and consists of several steps: heat treatment and austenitisation by continuous- or batch-type furnaces, transfer from the furnace to the press and the deep drawing dies, hot plastic deformation and quenching in closed cool dies.

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